

Ear impression instructions

Ear impression for customized wireless in-ear monitors.

Material: highly viscous silicone material, 2 components. Ear tamponade: cotton

For both impressions, they must reach at least the second bend of the ear canal.

The impressions must reproduce the concha completely and without bubbles.

Furthermore, the anthelix, crus helicis, tragus, antitragus and incisura anterior/intertragica must be reproduced.

Please make chewing movements at least shortly when injecting the silicone material!

An occlusion effect should occur during injection and curing. After curing, please check whether the second bend is clearly molded, otherwise please take another impression. Impressions that are too short cannot be processed.

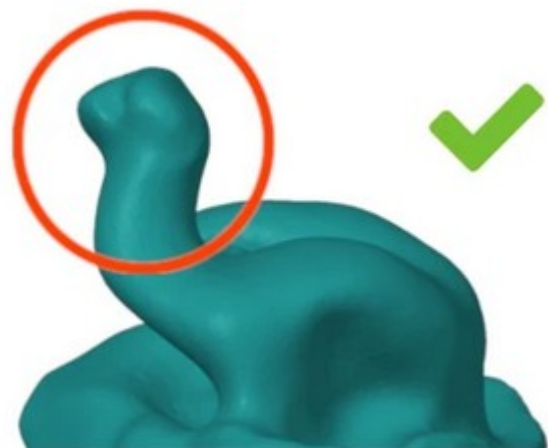
Then please digitize with ear tamponade and send as STL file to the customer or to the following email address: info@orphit.de

Send the invoice to same Email address on:

Orphit
Paumgartnerstr. 15
90429 Nürnberg
Germany



Impression of the canal too short



Second bend clearly molded